**APPLICATIONS:** For use in lateral files, heavy duty cabinets, and tool boxes where an interlock/anti-tilt system is used as a security locking system. Use with Accuride interlock slide models 3621 for metal or 3641 for wood applications.

**Gang Locking System Interface Kit**

**Part Number 4180-0345-XE**
For Use With Interlock Slide Models 3621 and 3641

The Gang Locking System is designed to interface with an eccentric cam lock cylinder, mounted either in the cabinet header rail or drawer front. See Figures 1, 2, and 5.

**Figure 1**

[Diagram showing lock mounted in header rail]

**Figure 2**

[Diagram showing lock mounted in drawer front]

The interface actuator box requires a rod length 1/8" [3.2] less than the distance from the uppermost slide centerline to the bottom of the actuator. See Figure 4. The slides require 1/4" [6.4] diameter aluminum or steel rods 2" less than slide centerline spacing. See Figure 3. The normal ± 0.020" tolerance on length applies. Locked position lash is directly proportional to the rods being shorter than nominal length. Lash increases as rod length decreases. The system is designed to prevent installation of rods more than 0.020" longer than nominal.

**Figure 3**

[Diagram showing actuator rod dimensions]

**Figure 4**

[Diagram showing interface actuator]

**Figure 5**

[Diagram showing rear view of actuator]

**Ordering and Packaging Procedure**

Part number 4180-0345-XE, Gang Locking System Interface Kit, is used with Accuride slide models 3621 (metal applications) and model 3641 (wood applications). The customer supplied lock cylinder can be mounted in the header rail or drawer front on either side, or both sides of the unit. For lock mounted on one side, order 1 kit per unit. For locks mounted on both sides, order 2 kits per unit.

<table>
<thead>
<tr>
<th>Total Kit Required</th>
<th>4 Each</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gang Locking Kit Part Number</td>
<td>4180-0345-XE</td>
</tr>
</tbody>
</table>

(Kit contains one Timberline Actuator #AC610 [Accuride part number 2999-9436-YE] and installation sheet.)

**Note:** Specifications, materials, prices, terms, and delivery are subject to change without notice.

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