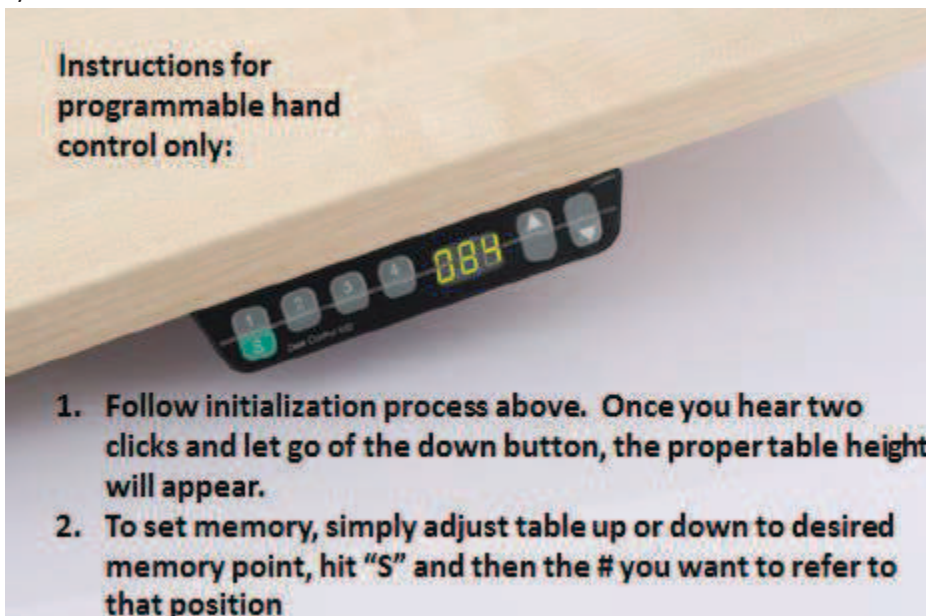




**Before proceeding with the table assembly: All electric motors MUST be initialized before moving the table in the “UP” direction.**

**Please follow the below instructions for proper initialization:**

1. All Columns (motors) must be plugged into the Control box.
2. Plug the “Up/Down” Hand switch in to the Control box.
3. Plug the Control box power cord into a 110 volt grounded outlet.
4. Hold the “Down” button in until the columns bottom out to the lowest position.
5. Please continue to hold until a “clicking” sound is heard and the columns move “slightly” UP.
6. Once this is completed your system is properly initialized and can be operated without harm to the system.



**\*\*\*Please note, it is necessary to hold each preset button down to reach memorized position. This is a safety feature in case a button is hit accidentally while something is in the path of the table’s travel.**